

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-021428**Date Inspected:** 20-Dec-2010**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Lv Li Qing**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector Larry Viars was present during the times noted above for observations relative to the work being performed.

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This QA Inspector observed the following work in progress: Shielded Metal Arc Welding (SMAW) of OBG Segment 13CE deck panel diaphragm weld, DP3093-001-120. ZPMC welder was identified as 054013. ZPMC CWI was identified as Geng Wei. The welding appeared to be in conformance with ZPMC weld repair report B-WR 19271 and ZPMC welding procedure specification, WPS-345-SMAW-2G(2F)-FCM-Repair-1.

Shielded Metal Arc Welding (SMAW) of OBG Segment 13CE deck panel diaphragm weld, DP3107-001-016. ZPMC welder was identified as 067611. ZPMC CWI was identified as Geng Wei. The welding appeared to be in conformance with ZPMC weld repair report B-WR 18742 and ZPMC welding procedure specification, WPS-345-SMAW-2G(2F)-FCM-Repair-1.

Shielded Metal Arc Welding (SMAW) of OBG Segment 13CE deck panel diaphragm weld, DP3105-001-050. ZPMC welder was identified as 070007. ZPMC CWI was identified as Geng Wei. The welding appeared to be in conformance with ZPMC weld repair report B-WR 18698 and ZPMC welding procedure specification, WPS-345-SMAW-2G(2F)-FCM-Repair-1.

Shielded Metal Arc Welding (SMAW) of OBG Segment 13CE deck panel diaphragm weld, DP3106-001-035.

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ZPMC welder was identified as 066459. ZPMC CWI was identified as Geng Wei. The welding appeared to be in conformance with ZPMC weld repair report B-WR 18704 and ZPMC welding procedure specification, WPS-345-SMAW-2G(2F)-FCM-Repair-1.

Flux Cored Arc Welding (FCAW) of OBG Segment 13BE deck panel DP3094-001 to DP3093-001 butt splice weld, SEG3009*-010. ZPMC welder was identified as 067877. ZPMC CWI was identified as Lv Li Qing. The welding appeared to be in conformance with welding procedure specification, WPS-B-T-2231-ESAB.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

Only general conversation between QA and QC occurred this date.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang, 150 0042 2372, who represents the Office of Structural Materials for your project.

Inspected By:	Viars,Larry	Quality Assurance Inspector
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Reviewed By:	McClendon,Timothy	QA Reviewer
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